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E-Mail info@fissmachines. com USt-ID-No.:DE27 5268 755

Otomobiller için alüminyum jant fabrikası, kullanılmış



manufacturer: Sonstige

Product number:

IA2557

Description

| Production plant for cylinder head | |
|------------------------------------|--|
| output | p.a.: ~ 750.000 |
| Comments | Sizes 14 - 22 inch, capacity p.a.: ~ 750.000, years of construction: 2011 - 2018, with melting furnaces, low-pressure die-casting machines, machining lines, chip processing plant, heat treatment furnaces, X-ray equipment, painting plant, testing facilities, packaging plants, required production area: 25.000m ² |

| Melting and holing furnace | |
|----------------------------|---------------------------|
| Manufacturer | StrikoWestofen |
| Model | MHCM II-N 5000/2000/500 G |
| Year of Manufacture | 2012 |
| Melting capacity | 2000 kg/h |
| Charging car capacity | 1000 kg |
| Comment | chip melting disabled |



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| Chip processing unit | |
|----------------------|---|
| Manufacturer | ARP |
| Model | SZE00359 |
| Year of Manufacture | 2012 |
| Comment | 500 kg/hr chip processing unit (suction, clean, store & heat) + 2 crusher |

| Extension of chip processing 1 | |
|--------------------------------|--|
| Manufacturer | ARP |
| Model | |
| Year of Manufacture | 2013 |
| Comment | chip crusher, controll and vacumn piping for 2 machining lines |

| Extension of chip processing 2 | |
|--------------------------------|--|
| Manufacturer | ARP |
| Model | |
| Year of Manufacture | 2015 |
| Comment | chip crusher, controll and vacumn piping for 2 machining lines |

| Ladle Pre-heat Station | |
|------------------------|--|
| Manufacturer | LPM |
| Model | ESC-1 |
| Year of Manufacture | 2012 |
| Comment | For pre-heating ladle before and during production use |



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| Low pressure die casting 1 | |
|----------------------------|---|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2012 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 2 | |
|----------------------------|---|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2012 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 3 | |
|----------------------------|---|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2012 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

Low pressure die casting 4



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| Manufacturer | LPM |
|---------------------|---|
| Model | BPB 800 |
| Year of Manufacture | 2012 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Wheel De-Sprueing 1 | |
|---------------------|-------------------------------------|
| Manufacturer | LPM |
| Model | DS2/80 |
| Year of Manufacture | 2012 |
| Comment | 14" to 21"; Cycle time = 15 seconds |

| Water leak test machine | |
|-------------------------|---------------------|
| Manufacturer | LPM |
| Model | TBL-20 |
| Year of Manufacture | 2012 |
| Comment | Wheel size upto 20" |

| Impact test machine | |
|---------------------|-----------------------------|
| Manufacturer | LPM |
| Model | ITM-1 |
| Year of Manufacture | 2012 |
| Comment | Max. striking load: 1,200kg |

Low pressure die casting 5



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| Manufacturer | LPM |
|---------------------|---|
| Model | BPB 800 |
| Year of Manufacture | 2014 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 6 | |
|----------------------------|---|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2014 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 7 | |
|----------------------------|--|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2014 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |



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| Low pressure die casting 8 | |
|----------------------------|--|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2014 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Water leak test machine 2 | |
|---------------------------|---------------------|
| Manufacturer | LPM |
| Model | TBL-20 |
| Year of Manufacture | 2014 |
| Comment | Wheel size upto 20" |

| Low pressure die casting 9 | |
|----------------------------|--|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2016 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

Low pressure die casting 10



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| anufacturer | LPM |
|---------------------|--|
| Model | BPB 800 |
| Year of Manufacture | 2016 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 12 | |
|-----------------------------|--|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2016 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |

| Low pressure die casting 8 | |
|----------------------------|--|
| Manufacturer | LPM |
| Model | BPB 800 |
| Year of Manufacture | 2016 |
| Comment | Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines) |



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| Wheel De-Sprueing 2 | |
|---------------------|-------------------------------------|
| Manufacturer | LPM |
| Model | DS2/80 |
| Year of Manufacture | 2016 |
| Comment | 14" to 21"; Cycle time = 15 seconds |

| Auto X-Ray Inspection | |
|-----------------------|------------------------|
| Manufacturer | Grohmann Engineering |
| Model | XRY-W26 c/w ADR |
| Year of Manufacture | 2012 |
| Comment | control system Siemens |

| Auto X-Ray Inspection | |
|-----------------------|-----------------|
| Manufacturer | Xray Solution |
| Model | XRY-W26 c/w ADR |
| Year of Manufacture | 2016 |
| Condition | |

| Heat treatment (T6) | |
|---------------------|---------------------------------------|
| Manufacturer | EISENMENS |
| Model | Auto continuous roller conveyor |
| Year of Manufacture | 2011 |
| Comment | Annual Capacity: 946,000 wheels (16") |

| Chip processing unit | |
|----------------------|----------|
| Manufacturer | ARP |
| Model | SZE00359 |



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| Chip processing unit | |
|----------------------|---|
| Year of Manufacture | 2012 |
| Comment | 500 kg/hr chip processing unit (suction, clean, store & heat) + 2 crusher |

| Extension of chip processing 1 | |
|--------------------------------|--|
| Manufacturer | ARP |
| Model | Rotary chip crusher ZW400 |
| Year of Manufacture | 2013 |
| Comment | chip crusher, controll and vacumn piping for 2 machining lines |

| Extension of chip processing 2 | |
|--------------------------------|--|
| Manufacturer | ARP |
| Model | Rotary chip crusher ZW400 |
| Year of Manufacture | 2015 |
| Comment | chip crusher, controll and vacumn piping for 2 machining lines |

| Extension chip crusher | |
|------------------------|------|
| Manufacturer | ARP |
| Model | |
| Year of Manufacture | 2018 |
| Condition | |

| Conveyor LPM | | |
|--------------|-----|--|
| Manufacturer | ICS | |
| Model | | |



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| Conveyor LPM | | |
|---------------------|------|--|
| Year of Manufacture | 2013 | |
| Condition | | |

| Weight scale | |
|---------------------|--|
| Manufacturer | Melttler Toledo |
| Model | IND236 |
| Year of Manufacture | 2016 |
| Comment | to measuring weight for aluminium ingot, reject wheel etc. |

| Lathe CNC machining line 1 | |
|----------------------------|---------------|
| Manufacturer | IMT INTERMATO |
| Model | WN20-T4 |
| Year of Manufacture | 2012 |
| Comment | Up to 20" |

| Lathe CNC machining line 2 | |
|----------------------------|---------------|
| Manufacturer | IMT INTERMATO |
| Model | WN20-T4 |
| Year of Manufacture | 2012 |
| Comment | Up to 20" |

| Drill machining line 1 | |
|------------------------|---------------|
| Manufacturer | IMT INTERMATO |
| Model | VDM-22 |
| Year of Manufacture | 2012 |



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| D-::11 | machining | 1: 1 |
|--------|-----------|--------|
| | machining | IINA I |
| | | |

Comment Up to 22"

| Drill machining line 2 | |
|------------------------|--------------|
| Manufacturer | IMT INTERMAT |

Model VDM-22

Year of Manufacture 2012

Comment Up to 22"

Lathe CNC machining line 3

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"

Lathe CNC machining line 4

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"

Lathe CNC machining line 5

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"



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| Drill machining line 3 | |
|------------------------|--------------|
| Manufacturer | IMT INTERMAT |
| Model | VDM-22 |
| Year of Manufacture | 2014 |
| Comment | Up to 22" |

| Drill machining line 4 | |
|------------------------|--------------|
| Manufacturer | IMT INTERMAT |
| Model | VDM-22 |
| Year of Manufacture | 2014 |
| Comment | Up to 22" |

| Lathe CNC machining line 6 | |
|----------------------------|--------------|
| Manufacturer | WN20-T4 |
| Model | IMT INTERMAT |
| Year of Manufacture | 2016 |
| Comment | Up to 20" |

| Lathe CNC machining line 7 | |
|----------------------------|--------------|
| Manufacturer | WN20-T4 |
| Model | IMT INTERMAT |
| Year of Manufacture | 2016 |
| Comment | Up to 20" |

| Drill machining line 5 | |
|------------------------|--------------|
| Manufacturer | IMT INTERMAT |
| Model | FW-22 |



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| Drill machining line 5 | |
|------------------------|-----------|
| Year of Manufacture | 2016 |
| Comment | Up to 22" |

| Drill machining line 6 | |
|------------------------|--------------|
| Manufacturer | IMT INTERMAT |
| Model | FW-22 |
| Year of Manufacture | 2016 |
| Comment | Up to 22" |

| Lathe machining dimond cut 8 | |
|------------------------------|-----------|
| Manufacturer | TOngTai |
| Model | HS40-WG |
| Year of Manufacture | 2015 |
| Comment | Up to 20" |

| Lathe machining dimond cut 9 | |
|------------------------------|-----------|
| Manufacturer | TOngTai |
| Model | HS40-WG |
| Year of Manufacture | 2018 |
| Comment | Up to 20" |

| Vertical machining ctr drill 7 | |
|--------------------------------|------------------------|
| Manufacturer | Tongtai Machine & Tool |
| Model | TMV-1050W |
| Year of Manufacture | 2018 |
| Comment | 14" to 22" |



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| Washing machine | |
|---------------------|------------------|
| Manufacturer | Alex Corporation |
| Model | TMV-1050W |
| Year of Manufacture | 2015 |
| Comment | |

| Helium machine | |
|---------------------|--------------------|
| Manufacturer | VDH |
| Model | Spectrotester 1320 |
| Year of Manufacture | 2015 |
| Comment | 13" to 20" |

| Deburring machine | |
|---------------------|-----------|
| Manufacturer | LOESER |
| Model | FE-SU-20 |
| Year of Manufacture | 2015 |
| Comment | up to 20" |

| Manual balancer 1 | |
|---------------------|---------|
| Manufacturer | HKUnico |
| Model | DCB-E13 |
| Year of Manufacture | 2018 |
| Comment | |

| Manual balancer 2 | |
|-------------------|---------|
| Manufacturer | HKUnico |
| Model | DCB-E13 |



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| Manual balancer 2 | |
|---------------------|------|
| Year of Manufacture | 2018 |
| Comment | |

| Pre-treatment, powder & paint | |
|-------------------------------|--|
| Manufacturer | EISENMANN |
| Model | 58-2112-000-A3-P |
| Year of Manufacture | 2012 |
| Comment | 300pcs/hr up to 18"; 150pcs/hr from 19" to 22" |

| Paint application system | |
|--------------------------|--|
| Manufacturer | J. Wagner |
| Model | 115702A & 114006A |
| Year of Manufacture | 2012 |
| Comment | 300pcs/hr up to 18"; 150pcs/hr from 19" to 22" |

| Waster water treatment | |
|------------------------|----------|
| Manufacturer | CHEMWORK |
| Model | |
| Year of Manufacture | 2013 |
| Comment | |

| Auto-electro powder sub-booth | |
|-------------------------------|------|
| Manufacturer | |
| Model | |
| Year of Manufacture | 2015 |
| Comment | |



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Manual balancer 3

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

Manual balancer 4

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

Manual balancer 5

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

CMM

Manufacturer ZEISS

Model CONTURA 62 10126KDS

Year of Manufacture 2012

Comment

Microscope



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Manufacturer ZEISS

Model AX10

Year of Manufacture 2012

Comment

Digital scale

Manufacturer JADEVER

Model JWI-700W-150kg

Year of Manufacture 2012

Comment

Porosity checker

Manufacturer AND

Model HR250AZ

Year of Manufacture 2012

Comment

Mounting press

Manufacturer PACE Technologies

Model TP-7001

Year of Manufacture 2012

Comment

Grinder-Polisher

Manufacturer

PACE Technologies



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Model NANO 2000T

Year of Manufacture 2012

Comment

Hi-speed cutter

Manufacturer PACE Technologies

Model MEGA M250 SAW

Year of Manufacture 2012

Comment

Spectrometer

Manufacturer BRUKER QUHATION

Model Q8 MAGELLAN

Year of Manufacture 2012

Comment

Brinel hardnest tester

Manufacturer ZWICK/ROELL

Model 2HB3000

Year of Manufacture 2012

Comment

Tensile tester

Manufacturer SHIMADZU

Model AG-IC 100KN



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| Tensile tester | | |
|---------------------|------|--|
| Year of Manufacture | 2012 | |
| Comment | | |

| T-Jaw band saw | |
|---------------------|-------|
| Manufacturer | T-JAW |
| Model | 600 |
| Year of Manufacture | 2012 |
| Comment | |

| Lathe | | |
|---------------------|-------|--|
| Manufacturer | Winho | |
| Model | | |
| Year of Manufacture | 2012 | |
| Comment | | |

Manual milling machine

Manufacturer

Model

Year of Manufacture 2012

Comment

| Machine Degasing (red) | |
|------------------------|------|
| Manufacturer | FMA |
| Model | NDLC |
| Year of Manufacture | 2012 |



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Machine Degasing (red)

Comment

Wheel balancer & runout

Manufacturer CEMB

Model GSP9712-LL HUNTER GSP9700

Year of Manufacture 2017

Comment

Bending moment

Manufacturer Makra Manfred Kratzmeier

Model BUP 760 12KNm

Year of Manufacture 2016

Comment wheel Bending moment testing

Bending moment

Manufacturer Makra Manfred Kratzmeier

Model BUP 760 12KNm

Year of Manufacture 2016

Comment wheel Bending moment testing

Tire over inflator

Manufacturer AIRTEC



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Tire over inflator

Model

Year of Manufacture

Comment

Screw Air Compressor 1

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Screw Air Compressor 2

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Screw Air Compressor 3

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Compressor piping + dryer install

Manufacturer KOBELCO

Model ALE110W-5EN

Year of Manufacture 2012



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| | | | A 100 |
|------------|--------|---------|---------|
| Compressor | prigid | + arver | ınstall |

Comment For painting line application

| Refigerent dryer 1 | |
|---------------------|-------------------------|
| Manufacturer | Angstrom/Xebec |
| Model | RD270 |
| Year of Manufacture | 2012 |
| Comment | For casting & machining |

| Refigerent dryer 2 | |
|---------------------|-------------------------|
| Manufacturer | Friulair Dryers |
| Model | ACT300T/AC |
| Year of Manufacture | 2015 |
| Comment | For casting & machining |

| Desiccant dryer 1 | |
|---------------------|--|
| Manufacturer | ANGSTROM |
| Model | HL40 |
| Year of Manufacture | 2012 |
| Comment | For casting machine holding furnace presurrization use |

| Desiccant dryer 2 | |
|---------------------|-------------------------------|
| Manufacturer | ANGSTROM |
| Model | HL125 |
| Year of Manufacture | 2012 |
| Comment | For painting line application |



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| Mechanical piping works | |
|-------------------------|------|
| Manufacturer | |
| Model | |
| Year of Manufacture | 2012 |
| Comment | |

| Hot water boiler no 1 | |
|-----------------------|---|
| Manufacturer | HOVAL |
| Model | Max 3 (620) |
| Year of Manufacture | 2012 |
| Comment | operating temperature 90 to 105 deg. Working pr @ 6 bar |

| Hot water boiler no 2 | |
|-----------------------|---|
| Manufacturer | HOVAL |
| Model | Max 3 (620) |
| Year of Manufacture | 2014 |
| Comment | operating temperature 90 to 105 deg. Working pr @ 6 bar |

| Cooling tower | |
|---------------------|--------------|
| Manufacturer | EURO WATER |
| Model | TRUWATER |
| Year of Manufacture | 2012 |
| Comment | back-up unit |

| Chiller 1 | | |
|--------------|------|--|
| Manufacturer | YORK | |



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| Chiller 1 | |
|---------------------|---|
| Model | YCA50 |
| Year of Manufacture | 2012 |
| Comment | Chiller for cooling powder booth & liquid paint booth |

| Chiller 2 | |
|---------------------|---------|
| Manufacturer | Lotus |
| Model | SSAC060 |
| Year of Manufacture | 2014 |
| Comment | |

| Bio CNG | |
|---------------------|---|
| Manufacturer | SIME DARBY |
| Model | |
| Year of Manufacture | 2016 |
| Comment | For T6, and paint lines (metering station facility by supplier) |

| LPG GAS | |
|---------------------|---|
| Manufacturer | SIM TENG HUAT |
| Model | |
| Year of Manufacture | 2012 |
| Comment | For melting, and mould preparaiton (Bulk tank facitities by supplier) |

| Forklift 1 | |
|--------------|---------------|
| Manufacturer | Toyota |
| Model | 608FD25-40926 |



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| Forklift 1 | |
|---------------------|-----------------|
| Year of Manufacture | 2012 |
| Comment | For foundry use |

| Forklift 2 | |
|---------------------|-----------------|
| Manufacturer | Toyota |
| Model | 608FD25-40926 |
| Year of Manufacture | 2012 |
| Comment | For foundry use |

| Forklift 3 | |
|---------------------|-------------------------------|
| Manufacturer | Toyota |
| Model | 608FD25-40926 |
| Year of Manufacture | 2014 |
| Comment | For CNC/paint & warehouse use |

| Forklift 4 | |
|---------------------|-------------------------------|
| Manufacturer | Toyota |
| Model | 608FD25-40926 |
| Year of Manufacture | 2013 |
| Comment | For CNC/paint & warehouse use |
| | |
| Delivery | immediately |
| Price | on request |