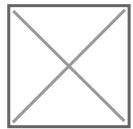


Otomobiller için alüminyum jant fabrikası, kullanılmış

**manufacturer :** Sonstige**Product number:**

IA2557

Description

Production plant for cylinder head

output

p.a.: ~ 750.000

Comments

Sizes 14 - 22 inch, capacity p.a.: ~ 750.000, years of construction: 2011 - 2018, with melting furnaces, low-pressure die-casting machines, machining lines, chip processing plant, heat treatment furnaces, X-ray equipment, painting plant, testing facilities, packaging plants, required production area: 25.000m²

Melting and holing furnace

Manufacturer

StrikoWestofen

Model

MHCM II-N 5000/2000/500 G

Year of Manufacture

2012

Melting capacity

2000 kg/h

Charging car capacity

1000 kg

Comment

chip melting disabled

Chip processing unit

Manufacturer	ARP
Model	SZE00359
Year of Manufacture	2012
Comment	500 kg/hr chip processing unit (suction, clean, store & heat) + 2 crusher

Extension of chip processing 1

Manufacturer	ARP
Model	
Year of Manufacture	2013
Comment	chip crusher, controll and vacumn piping for 2 machining lines

Extension of chip processing 2

Manufacturer	ARP
Model	
Year of Manufacture	2015
Comment	chip crusher, controll and vacumn piping for 2 machining lines

Ladle Pre-heat Station

Manufacturer	LPM
Model	ESC-1
Year of Manufacture	2012
Comment	For pre-heating ladle before and during production use

Low pressure die casting 1

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2012
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 2

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2012
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 3

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2012
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling cuircuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 4

Manufacturer

LPM

Model

BPB 800

Year of Manufacture

2012

Comment

Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Wheel De-Sprueing 1

Manufacturer

LPM

Model

DS2/80

Year of Manufacture

2012

Comment

14" to 21"; Cycle time = 15 seconds

Water leak test machine

Manufacturer

LPM

Model

TBL-20

Year of Manufacture

2012

Comment

Wheel size upto 20"

Impact test machine

Manufacturer

LPM

Model

ITM-1

Year of Manufacture

2012

Comment

Max. striking load: 1,200kg

Low pressure die casting 5

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2014
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 6	
Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2014
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 7	
Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2014
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 8

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2014
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Water leak test machine 2

Manufacturer	LPM
Model	TBL-20
Year of Manufacture	2014
Comment	Wheel size upto 20"

Low pressure die casting 9

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2016
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 10

Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2016
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 12	
Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2016
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Low pressure die casting 8	
Manufacturer	LPM
Model	BPB 800
Year of Manufacture	2016
Comment	Furnace capacity 800kg with max pressure of 1.5bars. 10 cooling circuits by compressed air or cooling water. Wheel size upto 22". Coupled with automatic wheel water quench and unloading system (1 unit per 2 casting machines)

Wheel De-Sprueing 2

Manufacturer	LPM
Model	DS2/80
Year of Manufacture	2016
Comment	14" to 21"; Cycle time = 15 seconds

Auto X-Ray Inspection

Manufacturer	Grohmann Engineering
Model	XRY-W26 c/w ADR
Year of Manufacture	2012
Comment	control system Siemens

Auto X-Ray Inspection

Manufacturer	Xray Solution
Model	XRY-W26 c/w ADR
Year of Manufacture	2016
Condition	

Heat treatment (T6)

Manufacturer	EISENMENS
Model	Auto continuous roller conveyor
Year of Manufacture	2011
Comment	Annual Capacity : 946,000 wheels (16")

Chip processing unit

Manufacturer	ARP
Model	SZE00359

Chip processing unit

Year of Manufacture	2012
Comment	500 kg/hr chip processing unit (suction, clean, store & heat) + 2 crusher

Extension of chip processing 1

Manufacturer	ARP
Model	Rotary chip crusher ZW400
Year of Manufacture	2013
Comment	chip crusher, controll and vacumn piping for 2 machining lines

Extension of chip processing 2

Manufacturer	ARP
Model	Rotary chip crusher ZW400
Year of Manufacture	2015
Comment	chip crusher, controll and vacumn piping for 2 machining lines

Extension chip crusher

Manufacturer	ARP
Model	
Year of Manufacture	2018
Condition	

Conveyor LPM

Manufacturer	ICS
Model	

Conveyor LPM

Year of Manufacture 2013

Condition

Weight scale

Manufacturer Mettler Toledo

Model IND236

Year of Manufacture 2016

Comment to measuring weight for aluminium ingot, reject wheel etc.

Lathe CNC machining line 1

Manufacturer IMT INTERMATO

Model WN20-T4

Year of Manufacture 2012

Comment Up to 20"

Lathe CNC machining line 2

Manufacturer IMT INTERMATO

Model WN20-T4

Year of Manufacture 2012

Comment Up to 20"

Drill machining line 1

Manufacturer IMT INTERMATO

Model VDM-22

Year of Manufacture 2012

Drill machining line 1

Comment Up to 22"

Drill machining line 2

Manufacturer IMT INTERMAT

Model VDM-22

Year of Manufacture 2012

Comment Up to 22"

Lathe CNC machining line 3

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"

Lathe CNC machining line 4

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"

Lathe CNC machining line 5

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2014

Comment Up to 20"

Drill machining line 3

Manufacturer IMT INTERMAT

Model VDM-22

Year of Manufacture 2014

Comment Up to 22"

Drill machining line 4

Manufacturer IMT INTERMAT

Model VDM-22

Year of Manufacture 2014

Comment Up to 22"

Lathe CNC machining line 6

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2016

Comment Up to 20"

Lathe CNC machining line 7

Manufacturer WN20-T4

Model IMT INTERMAT

Year of Manufacture 2016

Comment Up to 20"

Drill machining line 5

Manufacturer IMT INTERMAT

Model FW-22

Drill machining line 5

Year of Manufacture	2016
Comment	Up to 22"

Drill machining line 6

Manufacturer	IMT INTERMAT
Model	FW-22
Year of Manufacture	2016
Comment	Up to 22"

Lathe machining dimond cut 8

Manufacturer	TOngTai
Model	HS40-WG
Year of Manufacture	2015
Comment	Up to 20"

Lathe machining dimond cut 9

Manufacturer	TOngTai
Model	HS40-WG
Year of Manufacture	2018
Comment	Up to 20"

Vertical machining ctr drill 7

Manufacturer	Tongtai Machine & Tool
Model	TMV-1050W
Year of Manufacture	2018
Comment	14" to 22"

Washing machine

Manufacturer Alex Corporation

Model TMV-1050W

Year of Manufacture 2015

Comment

Helium machine

Manufacturer VDH

Model Spectrotester 1320

Year of Manufacture 2015

Comment 13" to 20"

Deburring machine

Manufacturer LOESER

Model FE-SU-20

Year of Manufacture 2015

Comment up to 20"

Manual balancer 1

Manufacturer HKUnico

Model DCB-E13

Year of Manufacture 2018

Comment

Manual balancer 2

Manufacturer HKUnico

Model DCB-E13

Manual balancer 2

Year of Manufacture 2018

Comment

Pre-treatment, powder & paint

Manufacturer EISENMANN

Model 58-2112-000-A3-P

Year of Manufacture 2012

Comment 300pcs/hr up to 18"; 150pcs/hr from 19" to 22"

Paint application system

Manufacturer J. Wagner

Model 115702A & 114006A

Year of Manufacture 2012

Comment 300pcs/hr up to 18"; 150pcs/hr from 19" to 22"

Waster water treatment

Manufacturer CHEMWORK

Model

Year of Manufacture 2013

Comment

Auto-electro powder sub-booth

Manufacturer

Model

Year of Manufacture 2015

Comment

Manual balancer 3

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

Manual balancer 4

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

Manual balancer 5

Manufacturer CEMB

Model ER70SE SPOTTER

Year of Manufacture 2015

Comment

CMM

Manufacturer ZEISS

Model CONTURA 62 10126KDS

Year of Manufacture 2012

Comment

Microscope

Manufacturer ZEISS**Model** AX10**Year of Manufacture** 2012**Comment****Digital scale****Manufacturer** JADEVER**Model** JWI-700W-150kg**Year of Manufacture** 2012**Comment****Porosity checker****Manufacturer** AND**Model** HR250AZ**Year of Manufacture** 2012**Comment****Mounting press****Manufacturer** PACE Technologies**Model** TP-7001**Year of Manufacture** 2012**Comment****Grinder-Polisher****Manufacturer** PACE Technologies

Model	NANO 2000T
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Year of Manufacture	2012
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Comment	
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Hi-speed cutter

Manufacturer	PACE Technologies
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Model	MEGA M250 SAW
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Year of Manufacture	2012
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Comment	
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Spectrometer

Manufacturer	BRUKER QUHATION
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Model	Q8 MAGELLAN
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Year of Manufacture	2012
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Comment	
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Brinel hardnest tester

Manufacturer	ZWICK/ROELL
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Model	2HB3000
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Year of Manufacture	2012
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Comment	
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Tensile tester

Manufacturer	SHIMADZU
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Model	AG-IC 100KN
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Tensile tester

Year of Manufacture 2012

Comment

T-Jaw band saw

Manufacturer T-JAW

Model 600

Year of Manufacture 2012

Comment

Lathe

Manufacturer Winho

Model

Year of Manufacture 2012

Comment

Manual milling machine

Manufacturer

Model

Year of Manufacture 2012

Comment

Machine Degassing (red)

Manufacturer FMA

Model NDLC

Year of Manufacture 2012

Machine Degassing (red)

Comment

Wheel balancer & runout

Manufacturer

CEMB

Model

GSP9712-LL HUNTER GSP9700

Year of Manufacture

2017

Comment

Bending moment

Manufacturer

Makra Manfred Kratzmeier

Model

BUP 760 12KNm

Year of Manufacture

2016

Comment

wheel Bending moment testing

Bending moment

Manufacturer

Makra Manfred Kratzmeier

Model

BUP 760 12KNm

Year of Manufacture

2016

Comment

wheel Bending moment testing

Tire over inflator

Manufacturer

AIRTEC

Tire over inflator

Model

Year of Manufacture

Comment

Screw Air Compressor 1

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Screw Air Compressor 2

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Screw Air Compressor 3

Manufacturer KOBELCO

Model XG2140WV-110H LGD 20.2/8

Year of Manufacture 2012

Comment For casting & machining

Compressor piping + dryer install

Manufacturer KOBELCO

Model ALE110W-5EN

Year of Manufacture 2012

Compressor piping + dryer install

Comment

For painting line application

Refrigerent dryer 1

Manufacturer Angstrom/Xebec

Model RD270

Year of Manufacture 2012

Comment For casting & machining

Refrigerent dryer 2

Manufacturer Friulair Dryers

Model ACT300T/AC

Year of Manufacture 2015

Comment For casting & machining

Desiccant dryer 1

Manufacturer ANGSTROM

Model HL40

Year of Manufacture 2012

Comment For casting machine holding furnace presurization
use

Desiccant dryer 2

Manufacturer ANGSTROM

Model HL125

Year of Manufacture 2012

Comment For painting line application

Mechanical piping works

Manufacturer

Model

Year of Manufacture 2012

Comment

Hot water boiler no 1

Manufacturer HOVAL

Model Max 3 (620)

Year of Manufacture 2012

Comment operating temperature 90 to 105 deg. Working pr @ 6 bar

Hot water boiler no 2

Manufacturer HOVAL

Model Max 3 (620)

Year of Manufacture 2014

Comment operating temperature 90 to 105 deg. Working pr @ 6 bar

Cooling tower

Manufacturer EURO WATER

Model TRUWATER

Year of Manufacture 2012

Comment back-up unit

Chiller 1

Manufacturer YORK

Chiller 1

Model	YCA50
Year of Manufacture	2012
Comment	Chiller for cooling powder booth & liquid paint booth

Chiller 2

Manufacturer	Lotus
Model	SSAC060
Year of Manufacture	2014
Comment	

Bio CNG

Manufacturer	SIME DARBY
Model	
Year of Manufacture	2016
Comment	For T6, and paint lines (metering station facility by supplier)

LPG GAS

Manufacturer	SIM TENG HUAT
Model	
Year of Manufacture	2012
Comment	For melting, and mould preparaiton (Bulk tank facilities by supplier)

Forklift 1

Manufacturer	Toyota
Model	608FD25-40926

Forklift 1

Year of Manufacture 2012

Comment For foundry use

Forklift 2

Manufacturer Toyota

Model 608FD25-40926

Year of Manufacture 2012

Comment For foundry use

Forklift 3

Manufacturer Toyota

Model 608FD25-40926

Year of Manufacture 2014

Comment For CNC/paint & warehouse use

Forklift 4

Manufacturer Toyota

Model 608FD25-40926

Year of Manufacture 2013

Comment For CNC/paint & warehouse use

Delivery immediately

Price on request