

Number of suspensions	2
Number of slide actions	1
feedstock transport direction	left to right
Press	
Force	1600 kN
Table surface (left-right)	1500 mm
Table surface (front-back)	1200 mm
Thickness of bolster plate	240 mm
Opening in bed (left-right)	1300 mm
Opening in bed (front-back)	300 mm
Number of T-slots	8
Slide	
Slide force	1600 kN
Table surface (left-right)	1550 mm
Table surface (front-back)	1200 mm
Stroke	120 mm
Stroke rate max.	150 /min
Slide adjustment	150 mm
Stroke rate min,	15 /min
Stroke rate max.	150 /min
Tool assembly dimensions	
Shut height (stroke down, adjustment up) BDC	470 mm
Distance between columns (H-frame)	1600 mm
Passline opening (free passage in side columns)	700 mm
Free passe between side columns (height)	700 mm

Decoiler

Manufacturer	Schleicher
Year of manufacture	1974

Technical Data

Decoiler

Coil weight max.	max 5 t
sheet width max.	650 mm
Diameter of coil max.	1500 mm
Mandrel expansion range	450 - 520 mm
Leveller unit	
sheet thickness	0.5 ÷ 2.5 mm
Number of leveller rolls	6
Number of infeed/outfeed rolls	2
Feed velocity	6 - 30 m/min
Loop controls	yes
Strip-feeder	
Feeding step max	9999.9 mm
Pilot release system	yes
Total height	4500 mm
Weight	26 t
Delivery time	immediately
Price	on request

